

# SUPERGLUE ACTIVATOR

## Accelerator for Cyanoacrylate Adhesives

### Technical Data Sheet



### GLUE MONSTER ADHESIVES RANGE

#### Description:

*An accelerator to improve the rate of cure of viscous, gap filling cyanoacrylate adhesives (superglues).*

#### Uses

**SUPERGLUE ACTIVATOR** improves bonding to difficult surfaces such as slightly acidic materials, prevents penetration of adhesive into porous materials. Improves the cure of adhesive fillets.

Bond It **SUPERGLUE ACTIVATOR** can be used with the Bond It range of cyanoacrylate adhesives (HCV1620/ 50 and RGC2420/ 50).

Speeds strength development to permit immediate use of the part.



#### Preparation

Surfaces to be bonded must be clean, dry and free from dust, grease, oil or any other contaminants that may hinder adhesion.

#### Application

For difficult surfaces apply the **SUPERGLUE ACTIVATOR** first. For fillets apply the superglue first. Ultimate speed depends on adhesive type and viscosity. **IMPORTANT:** Can be used on uPVC but over application of the accelerator can result in staining. This stain may not become visible for several hours after application. Apply to a test sample to check application level to avoid any staining on final job. We recommend use of a straw attached to the nozzle to ensure optimum delivery of material.

#### Limitations

Correctly used **SUPERGLUE ACTIVATOR** will reduce bloom excess.

#### Container Size

200ml and 400ml aerosol tins.

#### Colour

Clear.

#### Shelf Life

24 months from date of manufacture when stored in accordance with storage conditions detailed.

#### Storage Conditions

Store in cool, dry conditions below the temperature of +25°C. Keep out of direct sunlight.

#### Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Replace lids and remove any containers to a central disposal point in accordance with local regulations. Do not pierce canister.

#### Health & Safety

Extremely flammable aerosol. Highly flammable. Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

*Note: this information is for general guidance only, since site conditions and labour are beyond our control. It is recommended that users make their own tests to determine suitability.*



## Specification Summary

Appearance	Mobile liquid
Flash Point	<-40°C
Solubility in Water	Partially soluble, partially miscible
UN Class	1950 Aerosols, Flammable
UFI	4U80-F0SD-D00W-6XDT

## Product / Order Details:

Code	Colour	Size	Barcode
BIC200	Clear	200ml	5060021361127
BIC400	Clear	400ml	5060021368539



Part of the Bond It Glue Monster Range



The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



Certificate Number:  
6152  
ISO 9001; ISO 14001;  
ISO 45001



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